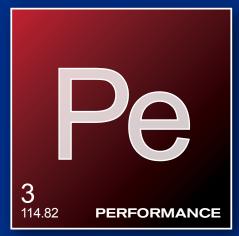
Chemistry Services









Proven Expertise, Better Performance Elemental To Your Success



Excellent Chemistry

The Heart of Plant Reliability and Performance

Ensuring safe and reliable operations is the driving force for the nuclear industry. AREVA's road to excellence begins with a culture of accountability and delivery of cost-effective solutions critical to your success. Tangible results that ensure safety, quality, performance, and delivery are paramount.

We stand ready to help in Delivering the Nuclear Promise®: advancing safety, reliability, and economic performance to ensure efficient management of your key plant assets. Our seasoned team of experts have painstakingly crafted an unmatched, comprehensive approach to meeting each of your specific chemistry needs.



Offering Solutions for a Crucial Challenge

The Electric Power Research Institute (EPRI) estimated in a study released in 2001 that corrosion damage costs the United States electric power generating industry \$17.3 billion annually, or about 7.9% of the cost of electricity to consumers. Presently, as much as 50% of all forced outages are attributable to corrosion damage. An estimated 22% (\$3.8 billion) of this cost is considered avoidable. That's why AREVA expanded its Chemistry & Technical Services through construction of our innovative Chemistry and Materials Center (CMC). Where you face corrosion challenges, we deliver comprehensive support and the convenience of one-stop solutions.

You Can Count on AREVA to Deliver Balanced, Precise Chemistry Solutions That:

- Increase safety and efficiency
- · Resolve emergent issues quickly
- · Reduce plant operating cost
- Address obsolescence and equipment reliability issues
- Improve your plant performance





Quality Control You Can Trust

We maintain the industry's most rigorous quality control standards. The strength of AREVA's responsive global resources delivers proven high-tech results based on substantial R&D. At AREVA, you get to know the people behind the technology. We embrace personal ownership of our projects, and take great pride in what we help customers achieve. Whatever your need may be, we always consider the long-term value for the life of your plant, not just the next project. That's why our relationships and ongoing research lead to predictable results, emphasizing safety every step of the way.

Other chemistry service providers may collect data. But only tested experts like AREVA can accurately interpret the meaning. We expect those who wear the AREVA name to match the promise of a company built on responsiveness, innovation, sustainable development, and open, honest dialogue with your teams.

Consider our comprehensive services for all of your chemistry needs **today and tomorrow.**

Chemistry Services

- Chemistry and Radiochemistry Laboratory Services
- Component and System
- Commercial Grade Dedication
- Corrosion Evaluation and Management
- Deposit Analysis and Characterization
- Fuel Chemistry

- Metallurgical Laboratory Services
- Oil & Grease Waste Characterization
- Operational Chemistry Evaluation
- Root Cause and Failure Analysis
- Startup & Shutdown Chemistry and Dose Reduction
- Water Chemistry Consulting Services

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Chemistry and Materials Center

Comprehensive Laboratory Support

AREVA's Chemistry and Materials Center (CMC) provides routine, emergent, and specialized chemistry, corrosion, and metallurgical testing and analysis support for operating nuclear power plants. Additionally, the lab supports internal AREVA production, research, and development. The CMC serves as an integral part of AREVA's technical expertise in power plant chemistry, material dedication, and qualification.

Using only the latest equipment and cutting-edge technologies, we can analyze radioactive and non-radioactive samples of solids, liquids, and gases from all locations in PWR and BWR plants. These include but are not limited to:

- · Consumable materials
- · Cooling water
- Environmental samples
- Foreign materials
- Fuel deposits (crud)
- · Reactor coolant
- Reactor water
- Resins
- Secondary plant water
- Steam generator deposits

A One-Stop Chemistry Resource

As your one-stop Chemistry Services resource, the CMC provides key services to AREVA customers in their on-going efforts to reduce corrosion damage to plant components and fuel. We can also provide specialty testing and technical capabilities to address specific customer needs, including regulatory and materials performance issues.



Only the finest, seasoned technical experts in power plant chemistry and corrosion control staff our CMC. Our responsive experts will foster a culture of open, honest dialogue with your teams.

Plus, high-quality, on-time delivery of lab results complements current AREVA engineering solutions for routine and long-term customer needs, whether servicing existing plants or preparing for the design and construction of new plants.

The Industry's Most Innovative Chemistry Services

- Significant facility investment
- 8,000 square feet; two stories
- Houses eight laboratories

Analytical Equipment Capabilities

- Autoclaves
- Corrosion product sampler hardware
- Gas chromatograph (GC)
- Incubator and TCLP system
- Inductively coupled plasma mass spectrometer (ICP-MS)
- Ion chromatograph (IC)
- Ion selective electrodes
- Particle size counter
- Spectrophotometer
- Stereo microscopes
- Test loops
- Total organ carbon analyzer (TOC)

Commercial Grade Dedication Equipment & Materials Testing

An essential part of the commercial grade dedication process is verification of material composition. The materials and metallurgy lab uses advanced analysis methods to verify compliance with purchase specifications, and metallography to investigate material properties of manufactured components. Our lab is supported by a full machine shop for sample preparation services. Custom welding services are also available.

Material Analysis

- ALLOY ANALYSIS (AES, LECO GDS500-A)
 Glow discharge optical atomic emission
 spectrometry for quantitative materials analysis
- CARBON/SULFUR ANALYSIS (LECO CS230)

 Inductively coupled combustion/infrared
 detection for PPM-level sensitivity with as little as one gram of material
- ALLOY SCREENING (XRF) Non-destructive
 X-ray fluorescence allows quick identification of
 material alloy family (steel, aluminum, Inconel,
 Monel, brass, bronze) for sorting or high-level
 analysis
- FTIR Analysis of non-metallic components using Fourier Transform Infrared spectroscopy

Mechanical Testing

- TENSILE/COMPRESSION Up to 125,000 lbs.force (yield, ultimate, elongation, and reduction of area)
- HARDNESS Rockwell B, C, Superficial N; Shore A, D
- MIRCO-HARDNESS Knoops & Vickers methods

Corrosion Testing

- STATIC AUTOCLAVES Three 1-gallon static autoclaves allow short-term evaluation of corrosion and material investigations at primary coolant conditions, up to 1500 PSIG and 750°F
- DYNAMIC AUTOCLAVES Ideal for longer-term investigations of corrosion performance and material performance issues at reactor operating conditions

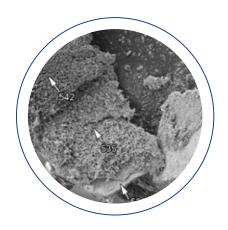
Metallography

- MOUNTING Hot-press or cold-set mounts for metallographic preparation depending on specimen and analysis to be performed
- GRAIN STRUCTURE AND SIZE Physical comparison or computer measurements
- SURFACE EXAMINATION Investigation of welds and microstructure
- SCANNING ELECTRON MICROSCOPE/EDS - The SEM can acquire images for general imaging of morphology from ~30x to well over 100,000x. The SEM is equipped with two accessories, an Energy Dispersive Spectrometer (EDS) and an electron back-scattered diffraction system. The EDS system can identify the elemental composition of material. The composition can often be quantified to weight percent. The elemental information can be displayed in a large number of formats including graphical spectra, quantitative line scans, elemental distribution mapping, Excel tables for concentrations, etc. The EDS software can also perform "feature analysis" to count and quantify porosity, sizes and compositions of inclusions in material, etc. Back-scattered electron images can also be employed to produce images with contrast based on variations in atomic number across a surface.

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Fuel Chemistry & Crud

Risk Assessments



Total (II)

See State (II)

See State (II)

See State (III)

See State (II

AREVA has developed tools and methods for performing EPRIdefined Level III and Level IV crud risk evaluations. These tools and methods have been successfully applied to support utilities with W, CE and/or B&W plants with AREVA fuel in their efforts to manage the risks for crud-related issues. The techniques have allowed plants to move from situations of high-crud risk, where significant crud deposition was measured, to lower, more manageable crud risk conditions, by using the following elements:

- Localized sub-channel and fuel rod resolution in determining the "clean" rod thermal-hydraulic conditions along the full length of each fuel rod.
- A thermal-hydraulic sub-channel code (COBRA-FLXTM) benchmarked to evidence of observed in-plant rod surface steaming.
- A fuel deposit interactive chemistry tool (FDIC) for predicting crud thickness, crud ΔT, crud composition/species, based on actual plant chemistry data and case studies for the most likely chemistry for the upcoming cycle.
- FDIC is benchmarked to fuel surveillance and crud samples collected (using a sampling method designed to recover intact crud flakes).

Features and Benefits

- Industry-leading capability for predicting Level III and IV crud risks with the application of AREVA's FDIC chemistry deposition tool.
- FDIC is benchmarked to fuel surveillance and to crud samples collected using a sampling method designed to recover intact crud flakes.
- A sub-channel and fuel rod resolution is achieved for the core using COBRA-FLX[™] to obtain the local thermal-hydraulic environment for Level III needs.

- Even higher resolutions (with >103 finer discretization) are achieved with a CFD code-predicted local thermal hydraulic environment for Level IV applications.
- The FDIC code, when using the applicable resolutions of thermal-hydraulic environment, provides a significant leap forward in the industry for predicting the complex nature of crud formation and evolution.
- AREVA's tools can provide the necessary means for an effective crud risk management capability.

Supporting the Industry

BWR

- Boron monitoring
- Chemistry regime and operational changes impact assessment
- Cobalt reduction campaign strategies
- · Coolant chemistry data assessment
- Corrosion product behavior and intruded chemicals evaluation
- Crud build-up-related risk assessment and crud scrape analyses
- Deposit and resin analyses
- Gamma spectroscopy data analysis
- Metallurgical examination of irradiated hardware
- Methanol Injection Technology to Reduce IGSCC
- Root cause and failure analysis
- SEM/EDS analysis
- Shimadzu™ X-ray diffractometer
- Startup and shutdown chemistry
- Water chemistry consulting services
- Zinc stearate analysis

PWR

- Benchmark testing service
- Boron monitoring
- Chemical cleaning of nuclear steam generators
- Chemistry & environmental services laboratory
- Chemistry & radiochemistry laboratory services
- Component & system chemical cleaning
- Consumable materials co-op database
- Corrosion evaluation and management
- Deposit analysis and characterization
- Deposit Minimization Treatment (DMT)
- Gamma spectroscopy data analysis
- High-efficiency resin analysis service
- Metallurgical laboratory services
- Operational chemistry evaluation
- Preventive maintenance cleaning
- Root cause and failure analysis
- SEM/EDS analysis
- Shimadzu™ X-ray diffractometer
- Startup and shutdown dose reduction
- Water chemistry consulting services
- Zinc stearate analysis



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AREVA in North America (AREVA Inc.) combines U.S. and Canadian leadership to supply high added-value products and services to support the operation of the commercial nuclear fleet. Globally, AREVA is present throughout the entire nuclear cycle, from uranium mining to used fuel recycling, including nuclear reactor primary circuit design and fabrication, and operating fleet engineering and services. AREVA is recognized by utilities around the world for its expertise, its skills in cutting-edge technologies, and its dedication to the highest level of safety. AREVA Inc.'s 4,100 employees are helping build tomorrow's energy model: supplying ever safer, cleaner and more economical energy to the greatest number of people.

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