

### Fuel Cycle Design Optimization with AI-based Software

Get the most value of the fuel loading for each cycle of operation

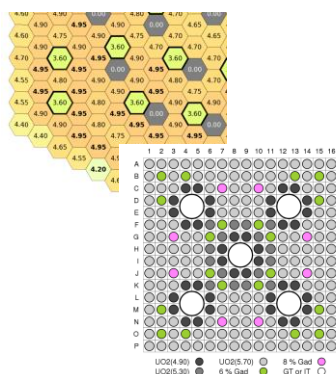
#### Challenge

The task of designing a fuel loading pattern is determinant to the efficiency of the core. It is key to improving fuel cycle cost or for transition to **longer cycles**, for **power uprate** or for **flexible operation**.

Core design engineers search through almost **endless possible** cycle designs to find a loading pattern that balances the operational objectives while ensuring safety criteria.

#### Solution

FARGO AI-based software solution goes beyond engineer search and optimizes both the **fuel rod layout** and the **fuel loading pattern**.



Optimization  
of fuel rod layout

	H	J	K	L	M	N	P	R
9	H0923 H 9 G 8	G0923 J 9 G 8	K0924 K 9 FEED	D0923 D 5	M0924 M 9 FEED	P0923 N 9 P 9	P0924 P 9 FEED	C1322 R 9 F 5
10	J0923 H 10 J 8	J1024 J 10 FEED	K0923 K 9 FEED	L1024 L 10 FEED	C0923 M 10 C 6	K0923 N 10 K 3	P1024 P 10 FEED	E0923 R 10 E 8
11	H1124 H 11 FEED	K1123 J 11 K 11	K1124 K 11 FEED	P1023 L 11 P 10	D1423 M 11 D 14	N1124 N 11 FEED	P1124 P 11 FEED	L0622 R 11 B 6
12	M0923 H 12 M 5	J1224 J 12 FEED	J1523 K 12 J 15	L1224 L 12 FEED	C0723 M 12 C 7	N1224 N 12 FEED	E0923 P 12 E 6	
13	H1324 H 13 FEED	E0423 J 13 FEED	N0523 K 13 N 5	F0423 L 13 F 4	M1324 M 13 FEED	N1324 N 13 FEED	L1022 P 13 A 8	
14	H1523 H 14 H 15	B1123 J 14 B 11	K1424 K 14 FEED	L1424 L 14 FEED	M1424 M 14 FEED	C0522 N 14 F 13		
15	H1524 H 15 FEED	J1524 J 15 FEED	K1524 K 15 FEED	M0923 L 15 M 9	J1222 M 15 G 2			
16	D0422 H 16 M 7	G0623 J 16 G 6	D0922 K 16 E 3					

Optimization  
of fuel loading pattern

The AI-based optimization of the lattice and the loading pattern is driven to improve key physics parameters.

The use of FARGO enables Framatome to provide its customers improved fuel cycle cost and design margin for either PWR, BWR, VVER or SMR cores.



#### Customer benefits

##### Improved fuel cycle cost

- Maximize fuel utilization even for recurrent cycle design thanks to optimized placement of reinserted fuel assemblies.
- Increase cycle length at same cycle cost for a transition cycle design.

##### Improved fuel cycle design margin

- Make significant gains on targeted design limits such as power peaking or DNB.

#### Key figures

**15** additional full power days of operation for the same fuel cycle cost reached on one transition cycle design.

**1.5%** additional discharge burnup reached on recurrent fuel cycle design.

**4%** peaking margin improvement reached on one transition cycle design.

**Your performance**  
is **our** everyday **commitment**

## Technical information

### Levers for optimization

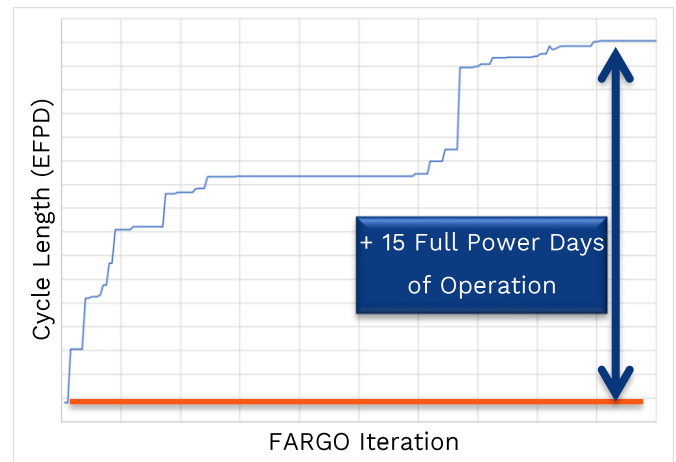
- of the fuel rod layout:
  - Definition of UO<sub>2</sub>/MOX enrichment and placement of rods
  - Definition of gadolinia absorbers and placement of rods
- of the fuel loading pattern:
  - Definition of fresh fuel enrichment, burnable absorber content, and placement of fresh fuel assemblies
  - Definition of placement of burned assemblies reinserted from the spent fuel pool

### Target for optimization

- for reload cycle design:
  - Improve fuel cycle cost efficiency by increasing cycle length without additional fuel cost
  - Improve fuel design margin by optimizing rod layout in fresh fuel assemblies
- for transition to new cycle design:
  - Facilitate the transition to a longer cycle, for example, from 18 to 24 months
  - Unleash design margin to facilitate core power uprate or flexible operation



FARGO Graphical user interface



FARGO Cycle Length Improvement

## References

Long term experience in fuel assembly design and fuel loading pattern design in PWR, BWR and SMR throughout the world.

Engineering centers in Europe and the USA to support recurrent reloads and transition to longer cycle, power uprate or flexible operation.

State-of-the-art ARCADIA code chain licensed and used in several countries to support fuel justification including AFM design (LEU+).